

## Supplier mold purchase conditions

### GOLLMER Formen GmbH

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#### I. Introduction

1. Supplier purchase conditions and general terms and conditions of GOLLMER Formen are valid for all international and national suppliers of GOLLMER Formen
2. A disregard of the purchase conditions of GOLLMER Formen cause contractual penalties under the German law.
3. Place of jurisdiction is the local court of GOLLMER Formen in Germany.

#### II. Sampling/Tool trial / FOT parts

1. **Sampling:** Sampling and test of the mold after release of GOLLMER Formen.
2. **Sampling:** Sampling with original data stamps according the mold specification of GOLLMER Formen. Data stamps must be adjusted regarding the official sample date.
3. **Sampling:** It is only allowed to use the original material of GOLLMER Formen.
4. **Shipment:** Express shipment of the samples in a neutral cardboard box, each project must be sent out separately. Sticker with a 3D picture of the part, project- no, project name, and name of the GOLLMER Formen project manager on the cardboard box. Detailed measurement report, presentation and injection machine parameters.
5. It is not allowed to optimize the samples after sampling.

#### III. Plastic Injection molds

##### Order contract conditions / Scope of delivery / Shipment and Packaging / Terms of order and delivery

1. **Mold standard:** HASCO/Meusburger mold design for mold export to Europe/Germany
2. **Base of contract:** According the latest quotation, the enclosed 2D + 3D files, provided **GOLLMER Formen mold specification**, surface quality according 2D drawing or requirement in the mold specification.
3. **Production:** Mold production start after tool design release of GOLLMER Formen
4. **Scope of delivery:**  
 Including first samples according the purchase order of GOLLMER Formen  
 Including express shipment of the first samples  
 Detailed measurement report of 3 parts each cavity  
 First samples include measurement report by E-Mail  
 Measurement report and trial parameters (molding data) should send in the provided GOLLMER Excel data file  
 Complete and detailed tool design, all EDM-data, EDM starting sketch and mold part list in .stp, .pdf and dwg files  
 All files are neutral without label, logo and address of the mold supplier  
 All required, updated and final data of the mold construction (including all done modifications and adjustments) must be send on CD, by E-Mail or provided on Cloud or FTP site for download on the date of mold shipment.
5. **Shipment/Packaging:**  
 Shipment ex works  
 Complete neutral shipment without any company label on the box,  
 Pallet, EDM material, cardboard box of the mold. If necessary, declaration sheet on the outside of box surfaces. All EDM material packed separate and in save conditions.
6. **Terms of order and delivery:**  
 According to the official order of GOLLMER Formen and Purchase conditions.

#### IV. Mold components

##### Order contract conditions / scope of delivery / Shipment and Packaging Terms of delivery

1. **Base of contract:**  
 According the latest quotation, the latest and enclosed 2D and 3D files, provided component specification. Surface quality according the 2D drawings or requirements in the component specification.
2. **Scope of delivery:**  
 Including express shipment, detailed measurement report, complete and detailed tool design, all EDM-data, EDM starting sketch and mold part list in .stp, .pdf and .dwg files. All files are neutral without label, logo and address of the component supplier. All required, updated and final data of the components (including all done modifications and adjustments) must be send on CS, by E-Mail or provided on the Cloud or FTP-site for download on the date of component shipment.
3. **Shipment/Packaging:**  
 Shipment ex works  
 Complete neutral packaging without any company label on the pallet, box, EDM material, cardboard box of the mold components. If necessary, declaration sheet on the outside of the box surface, all EDM material packed separate and in save conditions.
4. **Terms of order/delivery:**  
 According the official order of GOLLMER Formen and Purchase conditions.

#### V. DFM / 3D-Design

##### Order contract conditions / Scope of delivery / Shipment and Packaging / Terms of delivery

1. **Base of contract:** According to the latest quotation, fixed mold design , Berechnung und Ergebnisinterpretation. Siehe für Kosten Wiederholungsprüfung.
2. **Scope of delivery:** DFM presentation and fixed mold design (.step) data.
3. **Terms of order/delivery:** According the official order of GOLLMER Formen and Purchase conditions.

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