

**Mold Purchase Conditions for Supply Contract**

**GOLLMER Formen GmbH**

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**I. Introduction**

1. Mold Purchase Conditions for Supply Contract and General Terms and Conditions of GOLLMER Formen are valid for all international and national suppliers of GOLLMER Formen.
2. A disregard of the Mold Purchase Conditions for Supply Contract of GOLLMER Formen causes contractual penalties under the German law.
3. Place of jurisdiction is the local court of GOLLMER Formen in Germany.

**II. Sampling/Tool trial / FOT parts**

1. **Sampling:** Sampling and test of the mold after release from GOLLMER Formen.
2. **Sampling:** Sampling with original data stamps according to the mold specification of GOLLMER Formen. Data stamps must be adjusted regarding the official sample date.
3. **Sampling:** It is only allowed to use the original material of GOLLMER Formen.
4. **Shipment:** Express shipment of the samples in a neutral cardboard box, each project must be sent out separately. Sticker with a 3D picture of the part, project- no, project name, and name of the GOLLMER Formen project manager on the cardboard box. Detailed measurement report, presentation and injection machine parameters.
5. It is not allowed to optimize the samples after sampling.

**III. Plastic Injection Molds**

**Order contract conditions / Scope of delivery / Shipment and Packaging / Terms of order and delivery**

1. **Mold standard:** HASCO/Meusburger mold design for mold export to Europe/Germany
2. **Base of contract:** According to the latest quotation, the enclosed 2D + 3D files, provided **GOLLMER Formen mold specification**, surface quality according 2D drawing or requirement in the mold specification.
3. **Production:** Mold production start after tool design release of GOLLMER Formen
4. **Scope of delivery:**  
Including first samples according to the purchase order of GOLLMER Formen.  
Including express shipment of the first samples.  
Detailed measurement report of 3 parts each cavity.  
First samples include measurement report by E-Mail.  
Measurement report and trial parameters (molding data) should be sent in the provided GOLLMER Excel data file.  
Complete and detailed tool design, all EDM-data, EDM starting sketch and mold part list in .stp, .pdf and .dwg files.  
All files are neutral without label, logo and address of the mold supplier.  
All required, updated and final data of the mold construction (including all done modifications and adjustments) must be sent with CD, by E-Mail or provided in Cloud or FTP site for download on the date of mold shipment.
5. **Shipment/Packaging:**  
Shipment ex works  
Complete neutral shipment without any company label on the box, Pallet, EDM material, cardboard box of the mold. If necessary, declaration sheet on the outside of box surfaces. All EDM material packed separately and in save conditions.
6. **Terms of order and delivery:**  
According to the official order of GOLLMER Formen and Purchase conditions.

**IV. Mold Components**

**Order Contract Conditions / Scope of Delivery / Shipment and Packaging Terms of Delivery**

1. **Base of contract:**  
According to the latest quotation, the latest and enclosed 2D and 3D files, provided component specification. Surface quality according the 2D drawings or requirements in the component specification.
2. **Scope of delivery:**  
Including express shipment, detailed measurement report, complete and detailed tool design, all EDM-data, EDM starting sketch and mold part list in .stp, .pdf and .dwg files. All files are neutral without label, logo and address of the component supplier. All required, updated and final data of the components (including all done modifications and adjustments) must be sent with CD, by E-Mail or provided in the Cloud or FTP-site for downloading on the date of component shipment.
3. **Shipment/Packaging:**  
Shipment ex works  
Complete neutral packaging without any company label on the pallet, box, EDM material, cardboard box of the mold components. If necessary, declaration sheet on the outside of the box surface, all EDM material packed separately and in save conditions.
4. **Terms of order/delivery:**  
According to the official order of GOLLMER Formen and Purchase Conditions.

**V. DFM / 3D-Design**

**Order Contract Conditions / Scope of Delivery / Shipment and Packaging / Terms of Delivery**

1. **Base of contract:** According to the latest quotation, fixed mold design, calculation and interpretation of results.
2. **Scope of delivery:** DFM presentation and fixed mold design (.stp) data.
3. **Terms of order/delivery:** According to the official order of GOLLMER Formen and Purchase Conditions.

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